

GROUP 4

CORROSION
PROTECTION

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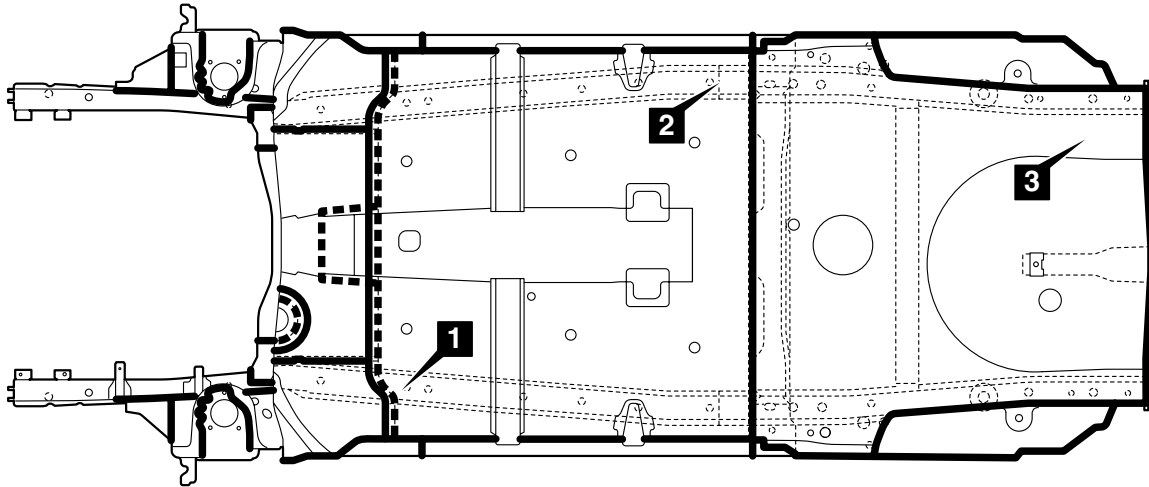
BODY SEALING LOCATIONS

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If the sealant application is directly visible on the outer plate and requires appearance quality of the application in areas such as the drip rail, pillar, clinch and so on, then apply the sealant so that it is flat, or wipe off any excess mounding after the application. Be careful not to obstruct the water draining hole.

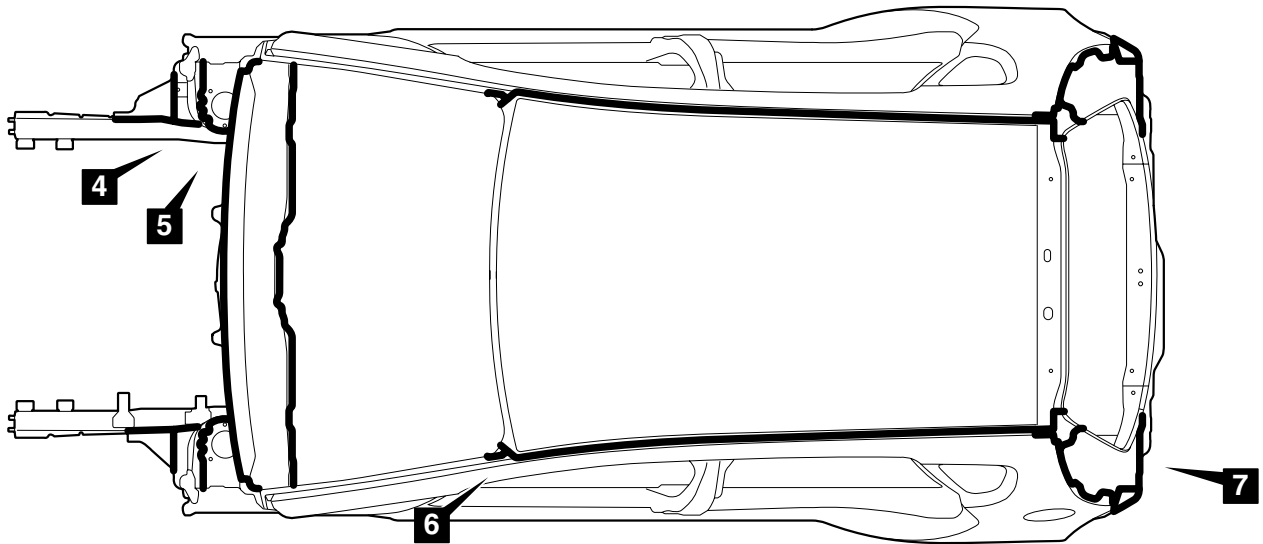
NOTE: The bold dotted line indicates the application area on the underside.

FLOOR



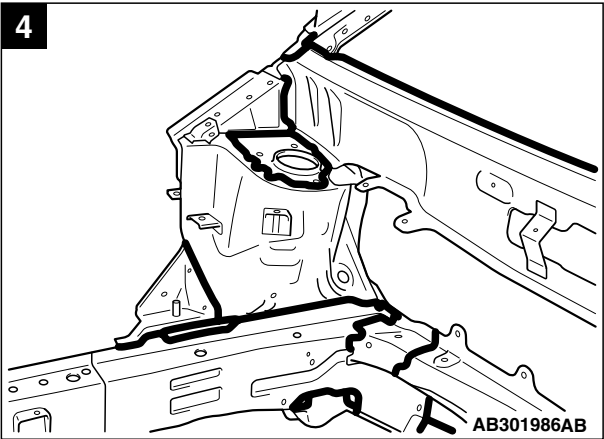
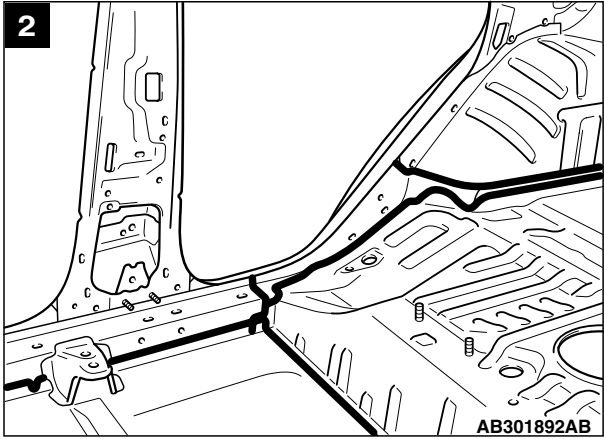
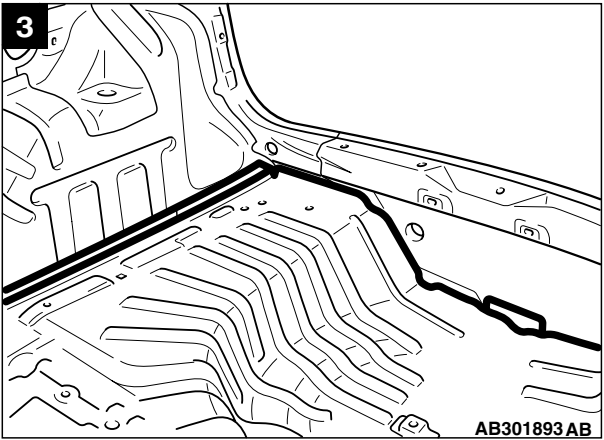
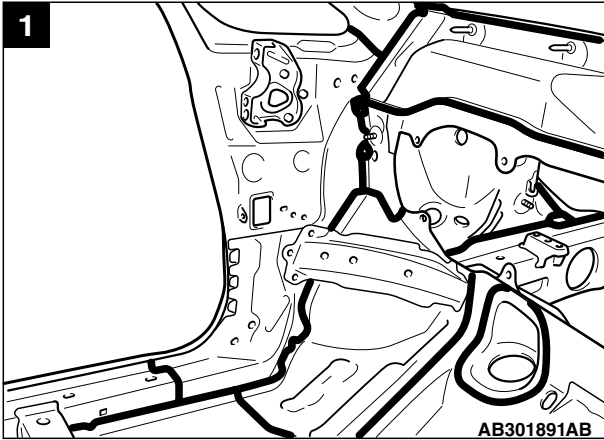
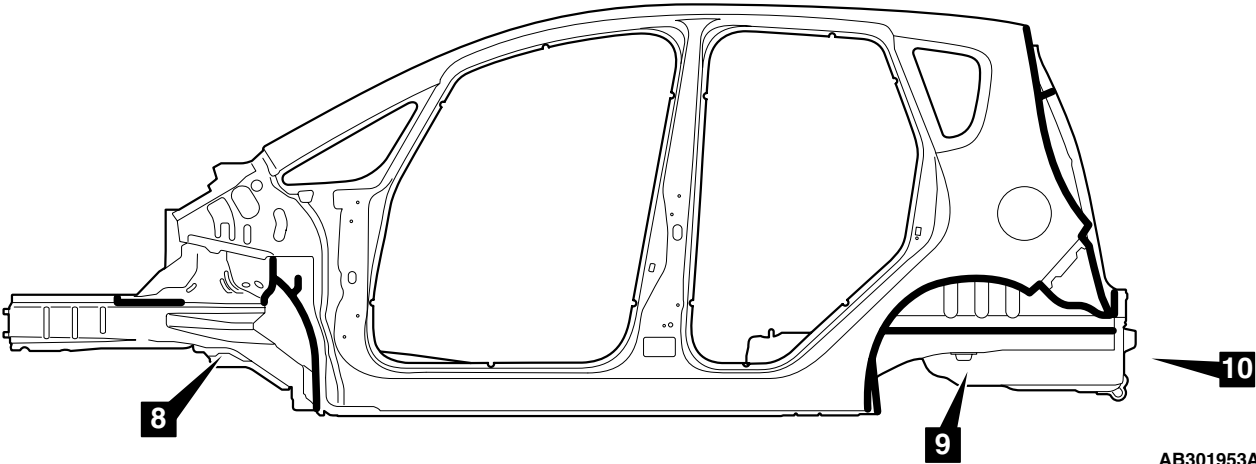
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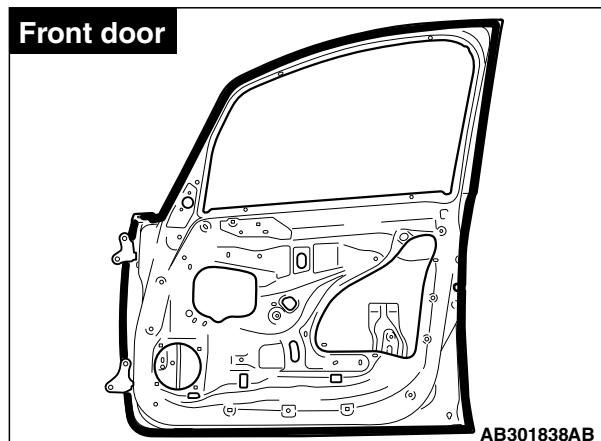
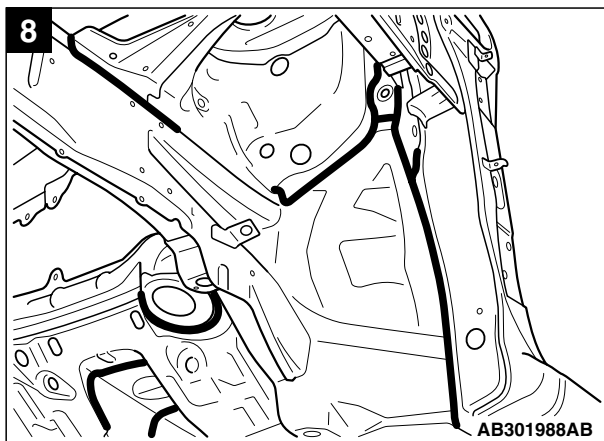
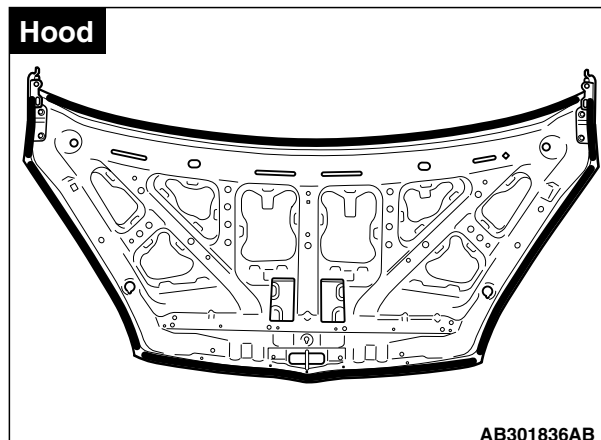
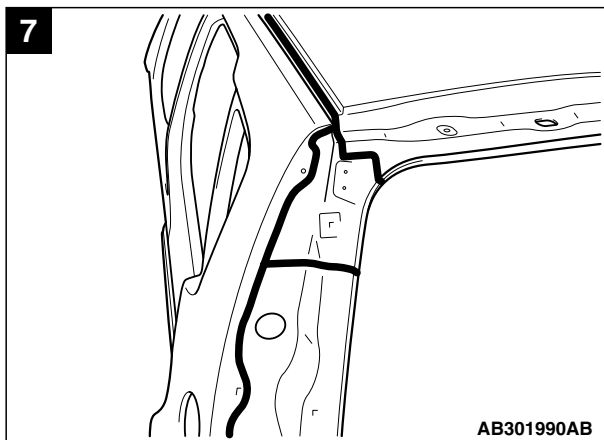
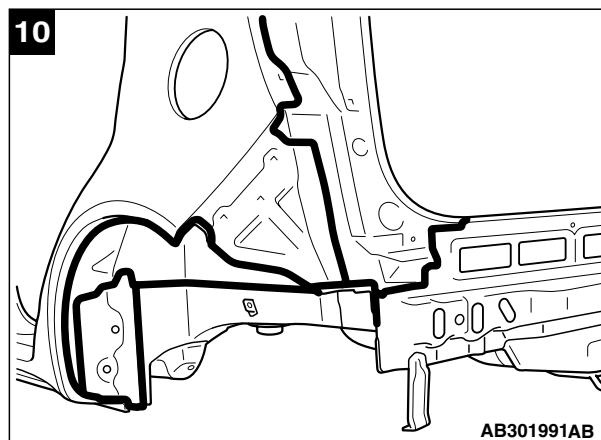
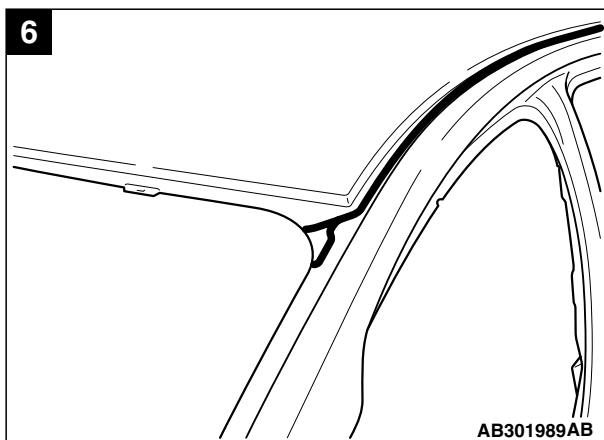
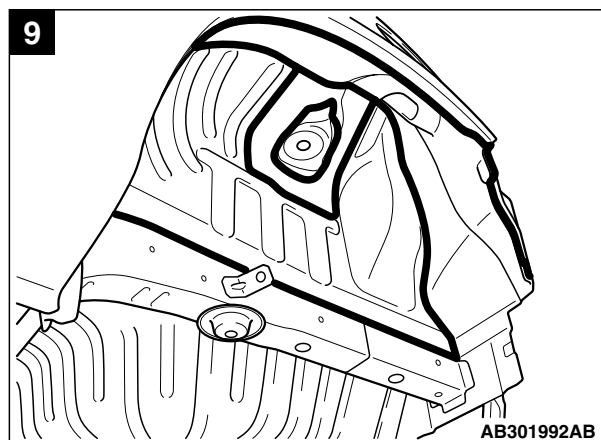
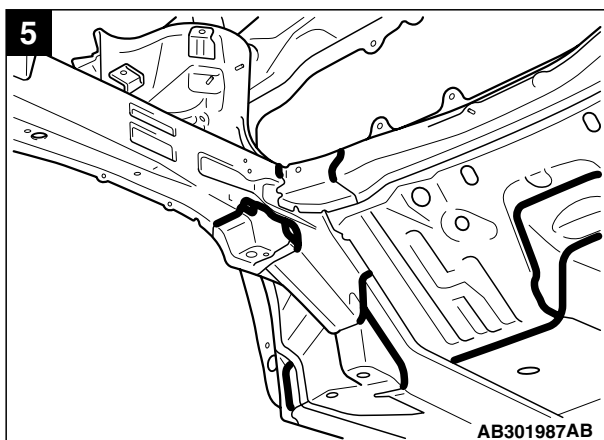
UPPER BODY

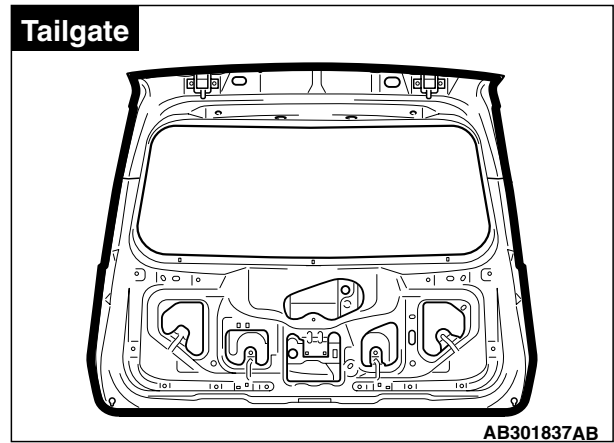


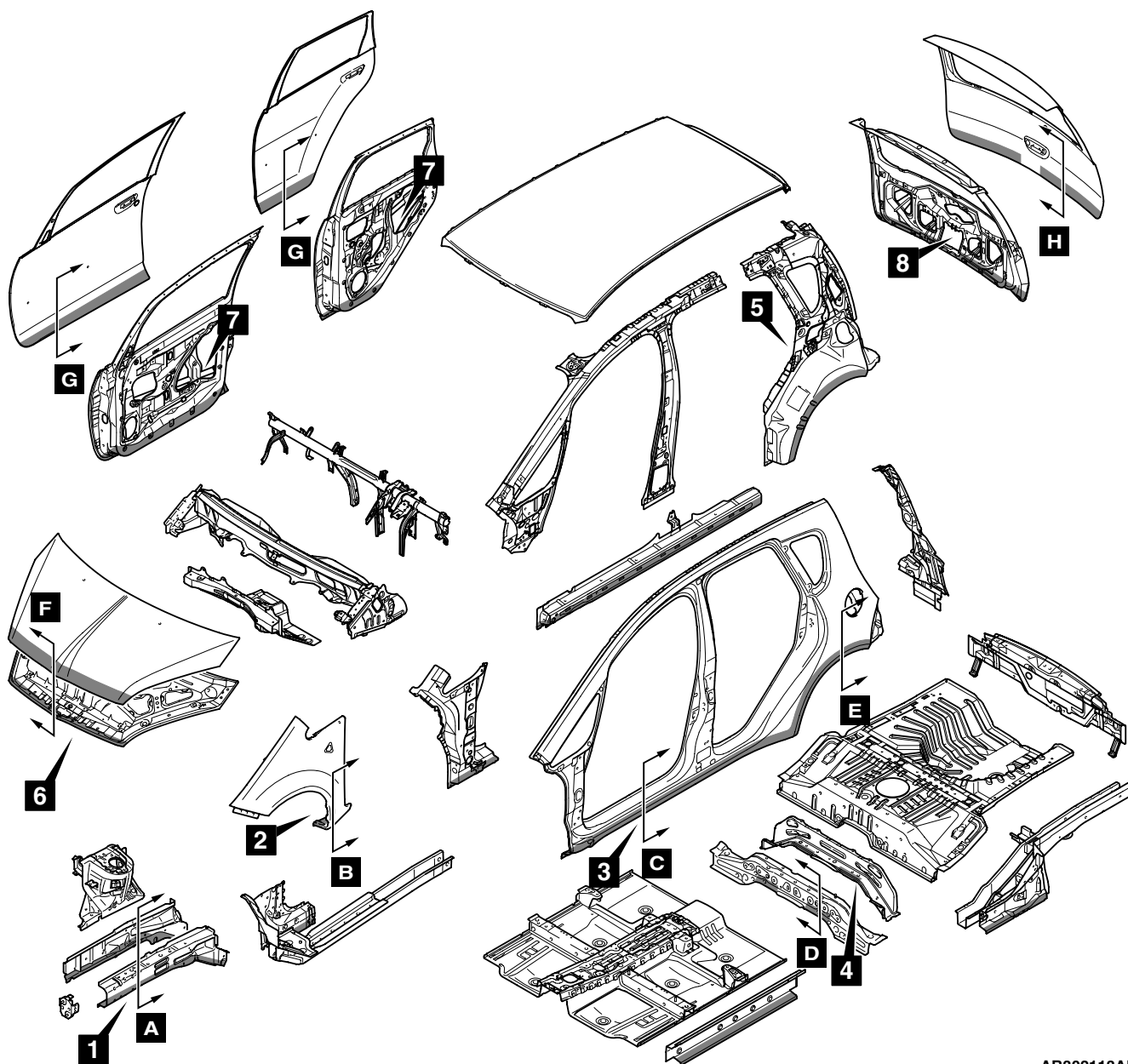
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SIDE BODY



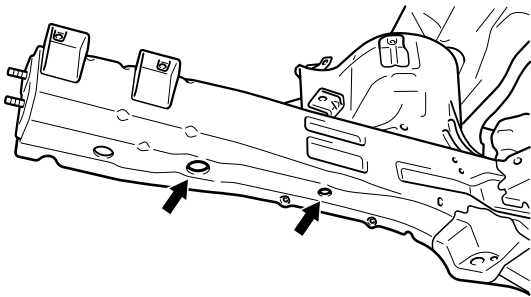
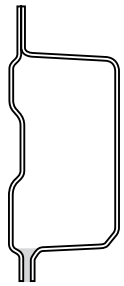
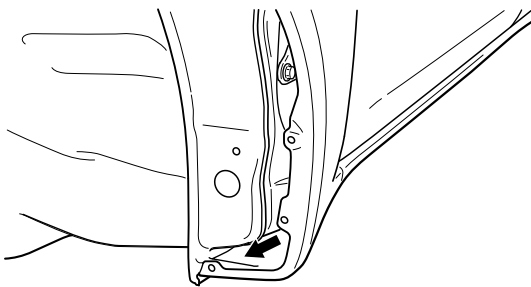
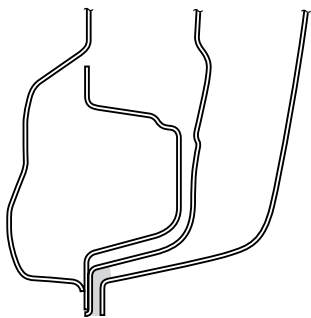
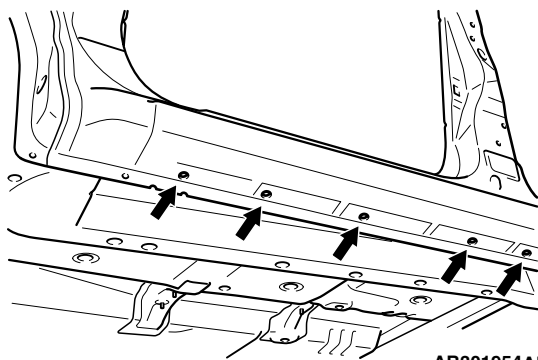
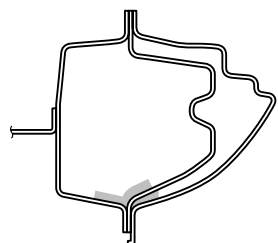
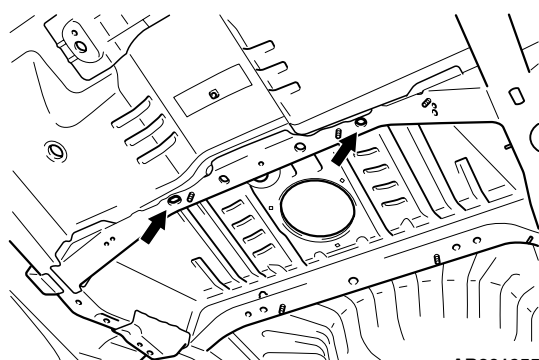
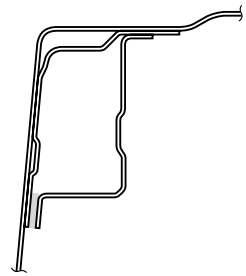


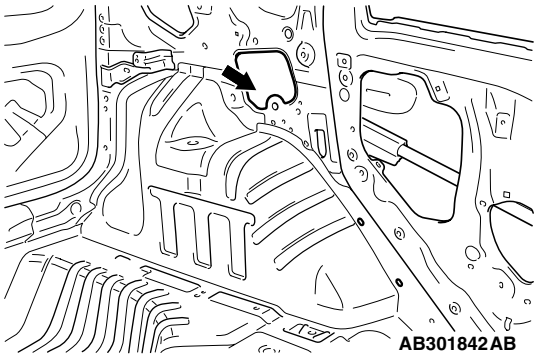
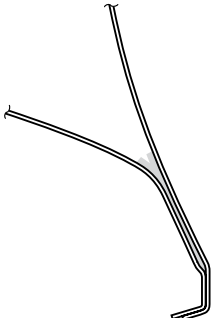
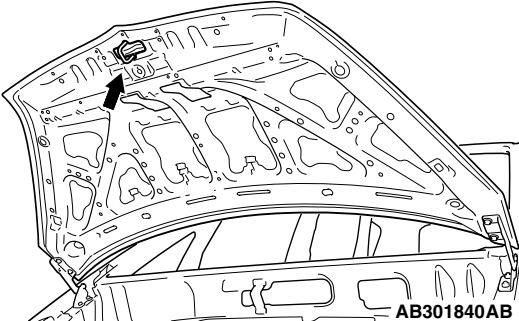
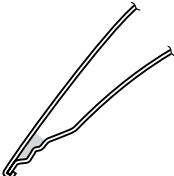
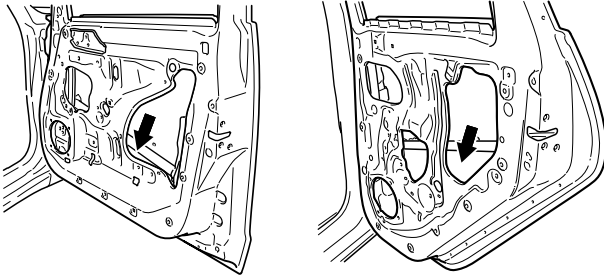

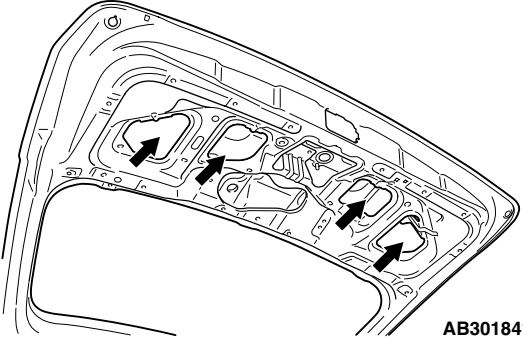
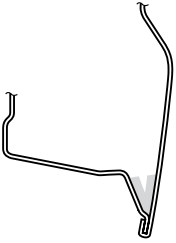




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NOTE: For the numbers shown in the figure, refer to detailed illustrations with the same numbers on later pages.

← : Nozzle insertion openings	Application surfaces
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← : Nozzle insertion openings		Application surfaces	
5	 AB301842AB	E	 AB301944AB
6	 AB301840AB	F	 AB301946AB
7	Front door Rear door  AB302090AB	G	 AB302051AB
8	 AB301841AB	H	 AB301945AB

ANTICORROSION PRIMER LOCATIONS

M4040002000227

To prevent rusting from chipping (flying rock), an anticorrosion primer has been applied to the areas indicated in the figure.

The primer is applied between the under and middle coat. It improves anti-corrosive performance by preventing flying rock to damage the body panel with the primer application, according to the thickness and elasticity of the primer. Apply the primer before the middle coat when replacing the panel complete with the primer application.

- **Primer 1: Stone chipping resistant primer**

Brand:

**Glasurit FX89-8101 (Polyester basis) or
FX92-7102 (Water basis) or equivalent**

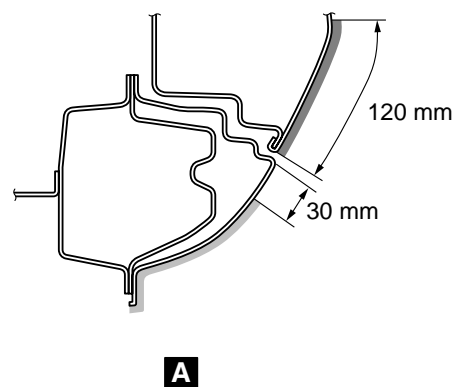
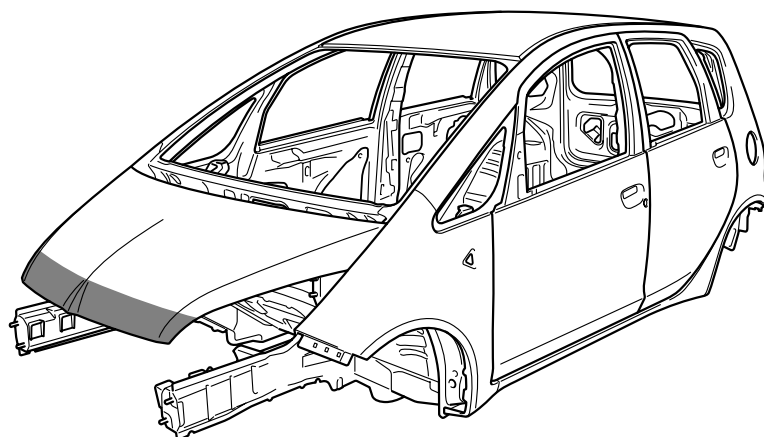
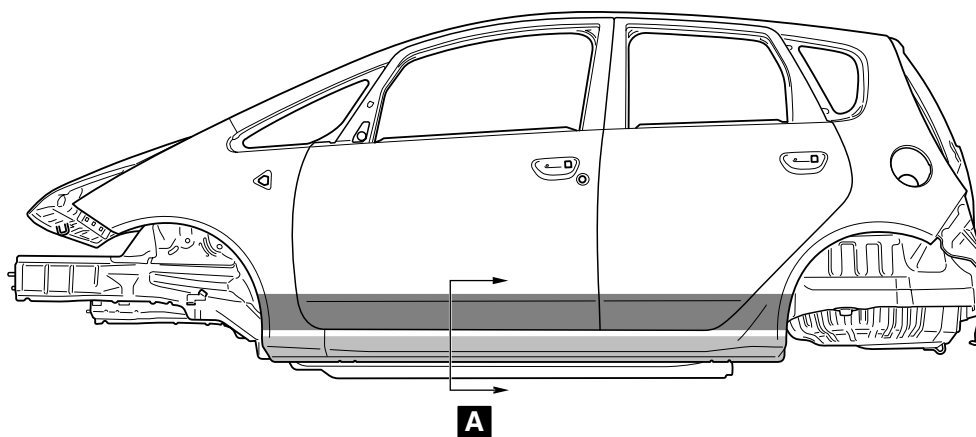
Coating thickness: 0.015 mm

- **Primer 2: Rocker panel primer**

Recommended primer:

**Glasurit FX89-7300 (Polyester basis) or
FX90-7103 (Water basis) or equivalent**

Coating thickness: 0.5 mm or more



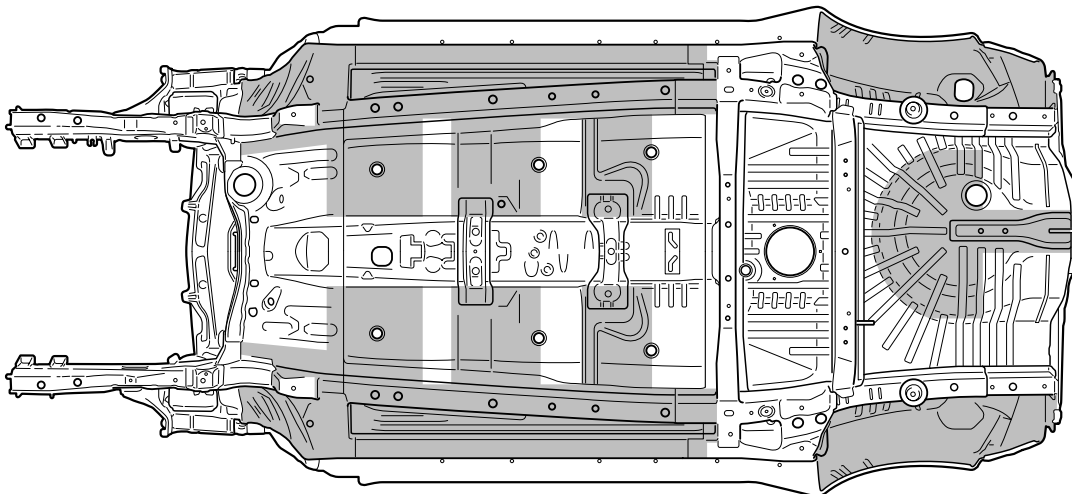
■ : Primer 1
■ : Primer 2

AB302048AB

UNDERCOAT APPLICATION LOCATIONS

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The under parts of the body is undercoated for anti-corrosive, anti-rust, anti-chipping, and anti-vibration performance.



■ : Undercoat (film thickness is at least 0.8 mm)

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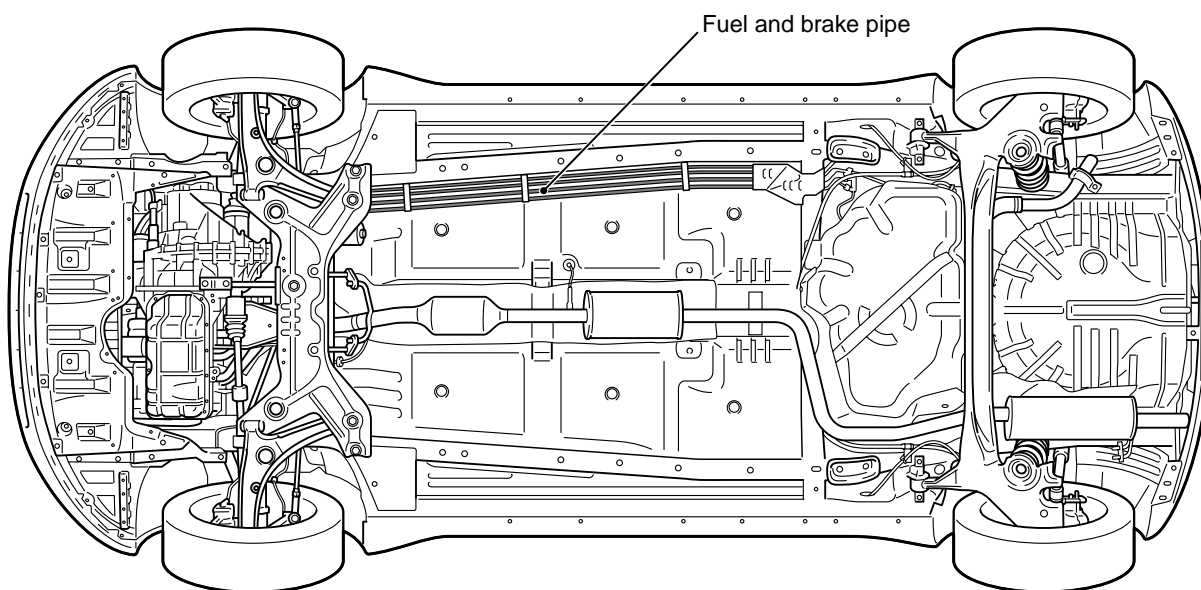
UNDERBODY ANTICORROSION AGENT LOCATIONS

M4040009000143

After undercoating the fuel and brake pipe, the underbody anticorrosion agent was applied to improve anti-corrosive performance.

Recommend wax:

- Tectyl 506T, 506 or S
- Waxoyl



■ : Underbody anticorrosion agent

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